## Long Lasting in-situ forming implant loaded with raloxifene HCl: An injectable delivery system for treatment of bone injuries

Seham Elkheshen,AZZA AHMED MOHAMED MAHMOUD ,Nermeen A. Elkasabgy, Fatma S. Abdel-Salam, Emad B. Basalious, Mohammed S. Amer, Amany A. Mostafa

## Abstract

Bone injury is very serious in elder people or osteoporotic patients. In-situ forming implants (IFI) for bone rebuilding are usually poly-lactic-co-glycolic acid (PLGA)based, which have a burst release effect. This study aimed to prepare novel liquid lipid-based PLGA-IFI loaded with raloxifene hydrochloride for prolonged nonsurgical treatment of bone injuries by applying solvent-induced phase inversion vgejpkswg0"Ncdtcuqn Ì "cpf" Ockukpg Ì "ygtg"cffgf"vq"vjg"ugngevgf"KHK"hqtokpi"nqpi" lasting lipid-based IFI (LLL-IFI). The formulations were characterized by analysing their in-vitro drug release, solidification time, injectability, rheological properties, and DSC in addition to their morphological properties. Results revealed that the LLL-IFI composed of 10% w/v PLGA with a lactide to glycolide ratio of 75:25 with guvgt"vgt o kpcn"cpf"32 ' "Ockukpg Ì "rquuguugf"vjg" o quv"uwuvckpgf" ftw i "tgngcug"cpf" lowest burst effect, as well as delayed pore formation compared to its counterpart ncemkpi"OckukpgÌ0"Vjg"ugngevgf"NNN/KHK"cpf"RNIC/KHK"hqtowncvkqpu"ygtg"vguvgf" for their capability to enhance bone regeneration in bone injuries induced in rats. Both formulations succeeded in healing the bones completely with the superiority of LLL-IFI in the formation of well-organized bone structures lacking fibrous tissues. The results suggest that LLL-IFI and PLGA-IFI are innovative approaches for treating critical and non-critical sized bone injuries.

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Future University In Egypt (http://www.fue.edu.eg)